

# FOAM ELASTOMER HULL GUIA

## CHARACTERISTICS AND ADVANTAGES

<b>Strength</b>	Hot dip galvanised steel structure with stainless steel accessories
<b>Safety</b>	Polyethylene closed cell foam core with elastomer skin
<b>Lantern</b>	Designed to operate with standalone lanterns or external photovoltaic systems from any manufacturer
<b>Maintenance</b>	High quality materials, stainless or galvanised steel, painted in accordance with C5-M ISO 12944 to ensure a minimum maintenance
<b>Stability</b>	Intrinsically stable configuration with a built-in counterweight to ensure its stability, even without a mooring
<b>Size</b>	Available in diameters up to 3.6 m, focal plane up to 7 m and volumes up to 22 m <sup>3</sup>
<b>Superstructure options</b>	<ul style="list-style-type: none"> <li>• Lattice tower manufactured from galvanised steel</li> <li>• Polygonal tower manufactured from stainless steel, with an integrated work platform</li> </ul>

## APPLICATIONS

- Access channels for major ports
- Offshore navigation aids
- Oil platforms
- Open sea exclusion areas
- Sewage outfalls
- Tailor-made special structures



## FEATURES

Models*	G2200TW2	G2200T3	G2200TL3	G2400T3	G2400TL3	G3000T4	G3000TL4	G3600TW6
Hull volume	4.01 m <sup>3</sup>	4.01 m <sup>3</sup>	5.47 m <sup>3</sup>	4.77 m <sup>3</sup>	6.51 m <sup>3</sup>	7.34 m <sup>3</sup>	10.00 m <sup>3</sup>	18.57 m <sup>3</sup>
Complete buoy weight	1325 kg	1500 kg	1600 kg	1525 kg	1650 kg	1925 kg	2100 kg	6500 kg
FMR Load**	1400 kg	1225 kg	2133 kg	1718 kg	2793 kg	3058 kg	4726 kg	6233 kg
Focal plane	3.15 m	4.05 m	4.42 m	4.10 m	4.48 m	5.16 m	5.54 m	7.78 m

\*All the models are available with W tower  
 \*\*Minimum recommended freeboard (FMR)

## QUALITY

Hull	Closed cell polyethylene foam over a galvanised steel central tube. Outer skin made of pigmented polyurethane elastomer with maximum UV protection and a thickness between 10 to 16 mm. Upper surface painted with a non slip paint
Galvanization	The components manufactured in carbon steel and hot dip galvanised in accordance with ISO 1460:2010 standard
Paint	Visible metal components are painted to C5-M according to ISO 12944 for marine environments, using an epoxy primer scheme and aliphatic polyurethane top coat
Colour	In accordance with IALA E -108
Galvanised protection	Anodes protect the immersed structure
Recycling	The buoy components are easily recycled with a direct re-use rate nearing 100%
Manufacture certificate	ISO 9001:2015 and ISO 14001:2015, IALA Industrial Member

## CONSTRUCTION

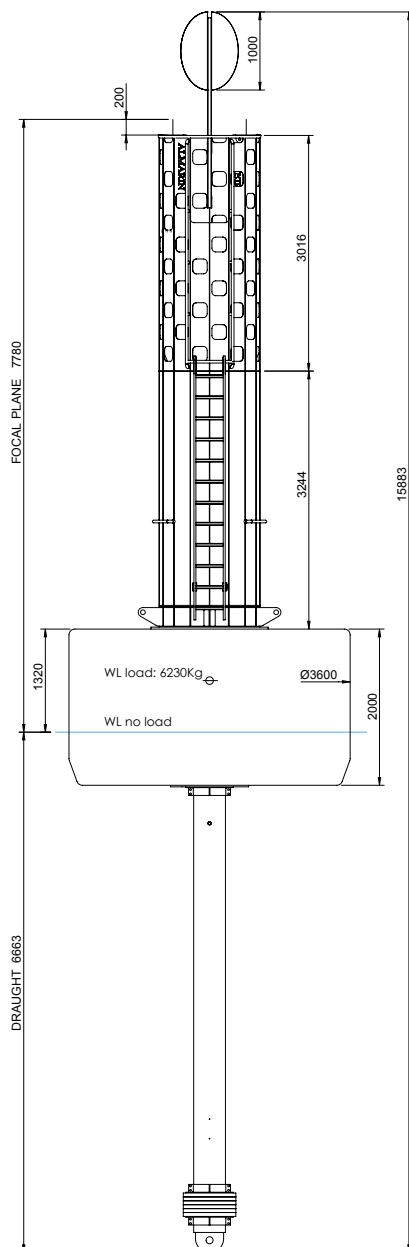
Hull	Foam elastomer hull manufactured using 35- 50 kg/m <sup>3</sup> density foam. Elastomer has excellent elastic properties (300% stretch). Energy absorption properties ensure the hull does not crack, even when subjected to strong impacts
Tail	Structure manufactured from galvanised steel. The tail passes vertically through the hull. A mooring eye on the lower end holds the mooring and a large load bearing surface transfers the loads to the hull
Super structure	Lattice tower manufactured from hot dip galvanised steel, with stainless steel topmarks and day marks. Includes a safety ring to facilitate lantern maintenance  Poligonal W tower manufactured in stainless steel with an internal work platform with GRP mesh flooring  Both options prepared to install battery boxes, solar panels and other equipment
Radar reflector	Multi-segmented and passive radar reflector measuring more than 10 m <sup>2</sup> RCS
Counterweight	Cast iron disks 70k g/unit positioned on the lower part of the tail
Screws	Stainless steel A2





# GUIA BUOYS

## G3600TW6



### SPECIFICATIONS WITH 6 m TOWER

<b>Models</b>	G3600TW6
<b>Hull diameter</b>	3.60 m
<b>Hull height</b>	2.00 m
<b>Displacement</b>	95.02 kg/cm
<b>Complete buoy weight</b>	6500 kg
<b>Minimum freeboard</b>	0.66 m
<b>FMR load</b>	6233 kg
<b>Focal plane</b>	7.78 m
<b>Counterweight</b>	900 kg

\* This data is approximate.

