MARKING OF STRUCTURES **DAY MARKS**

CHARACTERISTICS AND ADVANTAGES

Resistance to corrosion	Stainless steel panel painted according to C5-M
Size	Dimensions and proportions in conformity with IALA Guideline 1023
Installation	Modular construction to facilitate installation
Colours	Following IALA recommendations
Quality	In accordance with ISO 9001, ISO 14001 standards
Flexibility	Can be adapted to existing structures

APPLICATIONS

- Leading lights
- Day marks







FEATURES	
Sizes	Dimensioned according to IALA Guideline 1023
Anchor bolts	Designed to suit application
Service life	Galvanised steel: 25 years
	Stainless steel: 50 years

CONSTRUCTION & QUALITY		
Material	Stainless steel panel Flanges and support structure in hot dip galvanised steel	
Paint	Panel visible surface painted to C5-M according to ISO 12944 for marine environments, using an epoxy primer scheme and aliphatic polyurethane top coat	
Standards	According to IALA recommendations	
Colours	IALA Aids to Navigation Guide (Navguide), IALA E-108 for colours in the surface used in visual aids to navigation	
Manufacturer certificate ISO 9001:2015, ISO14001:2015, IALA industrial member		
Recycling	The components are easily recycled with a direct re- use rate nearing 100%	

OPTIONS	
Modular	Modular construction to facilitate transport and installation
Perforated panel	Fenced panel reduce wind loading



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